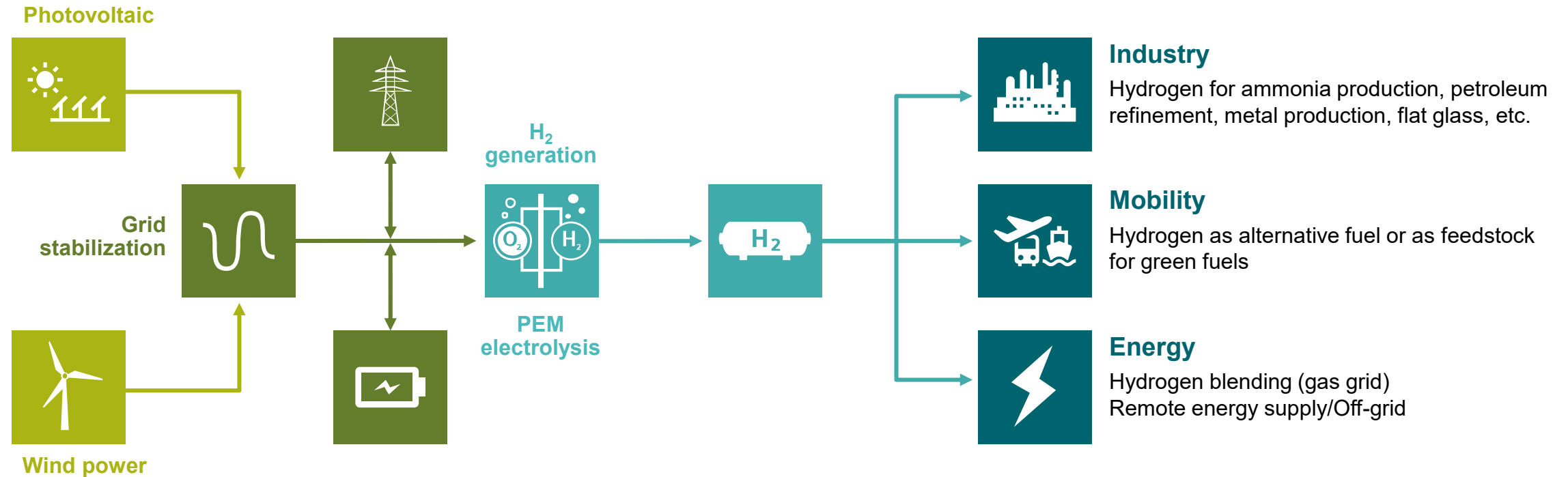


Large Scale PEM Electrolysis for Industrial Applications

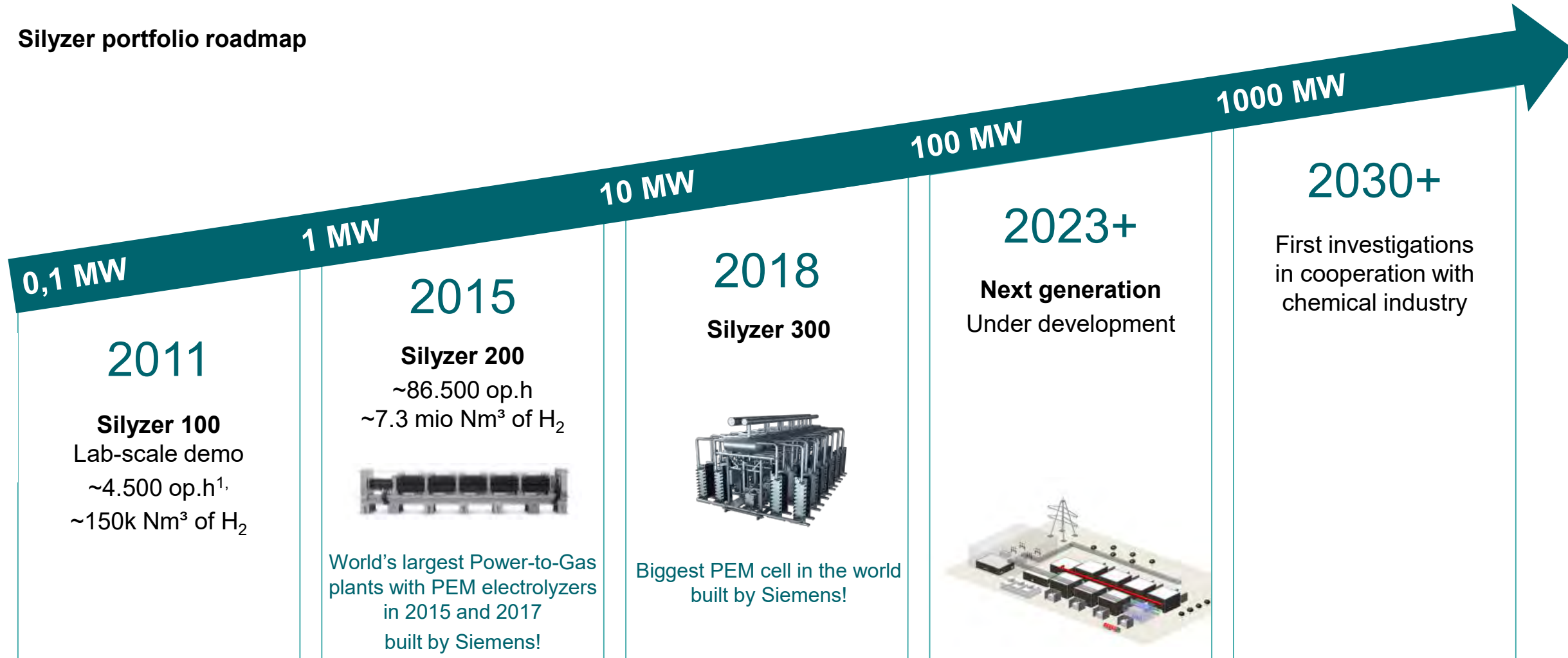
Hydrogen Solutions
ECCM Conference 2019 – Innovative
electrochemistry

Hydrogen from renewables enables large scale long term storage and sector coupling



Silyzer portfolio scales up by factor 10 every 4-5 years driven by market demand and co-developed with our customers

Silyzer portfolio roadmap



Silyzer 300 – the next paradigm in PEM electrolysis

SIEMENS
Ingenuity for life

17.5 MW

Power demand
per full Module Array
(24 modules)

75 %

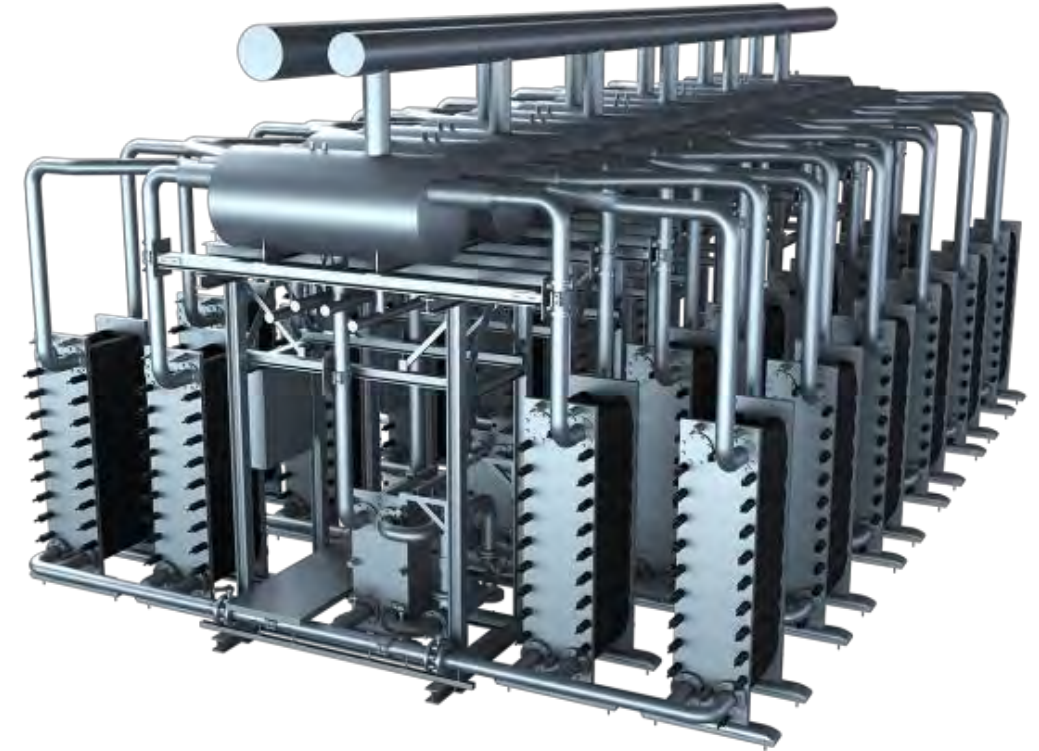
System efficiency
(higher heating value)

24 modules

to build a
full Module Array

340 kg

hydrogen per hour
per full Module Array
(24 modules)



Silyzer 300 – Module Array (24 modules)

The Silyzer 300 enables primary reserve services with efficient hydrogen yield and maximum dynamics



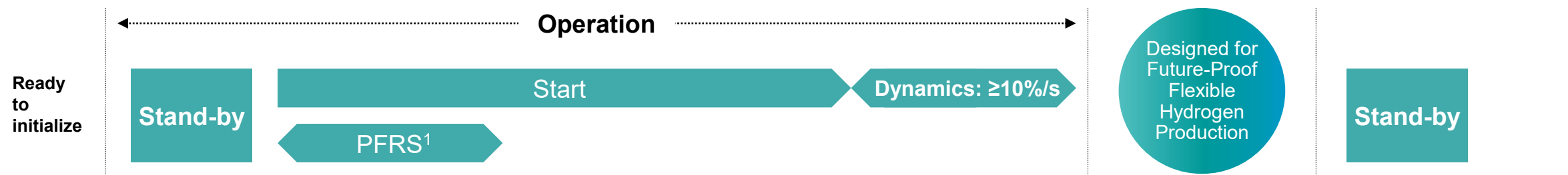
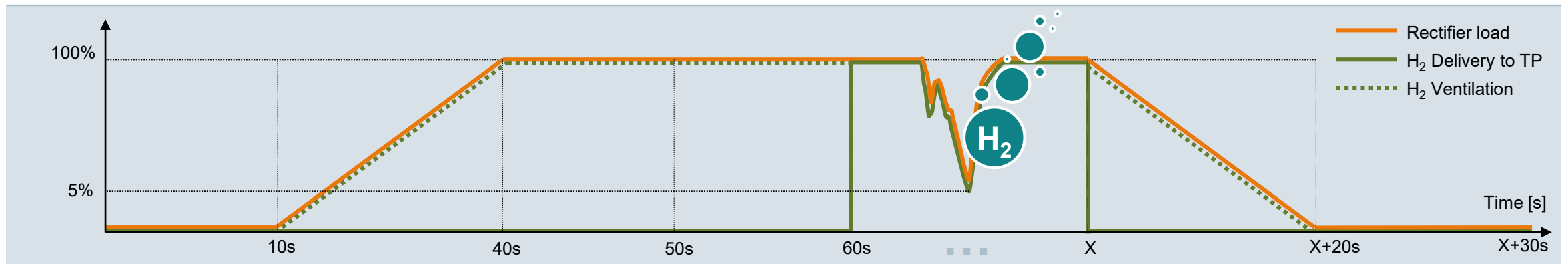
Start 0-100% H₂

<1min, enabled for PFRS¹



Dynamics in range

≥ 10%/s in range 0-100%



1) PFRS: Primary Frequency Reserve Service
Unrestricted © Siemens AG 2019

Five main drivers for H₂ production cost

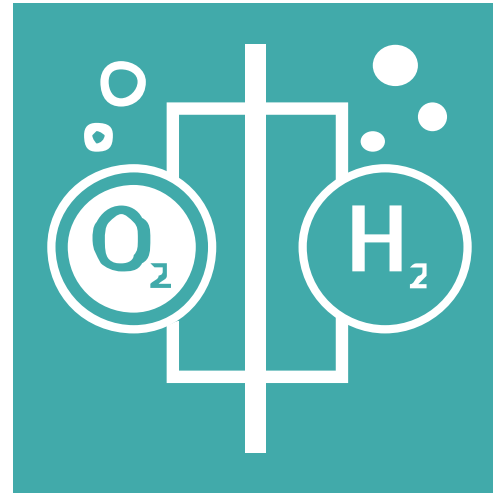
Technology specific drivers

Efficiency

Electrolyzer plant CAPEX

Maintenance cost

H₂ production cost



Site specific drivers

Electricity price

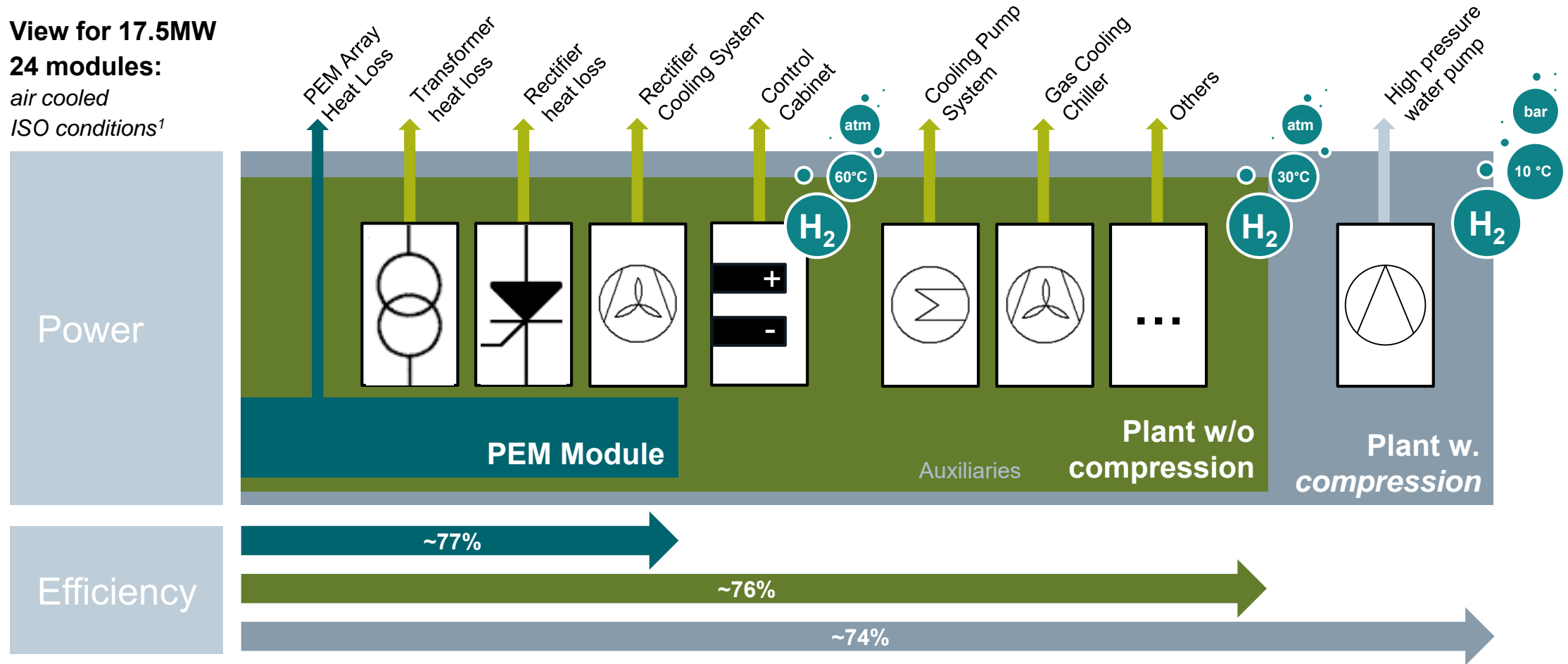
Uptime

With the Silyzer 300 you get a highly efficient plant

View for 17.5MW

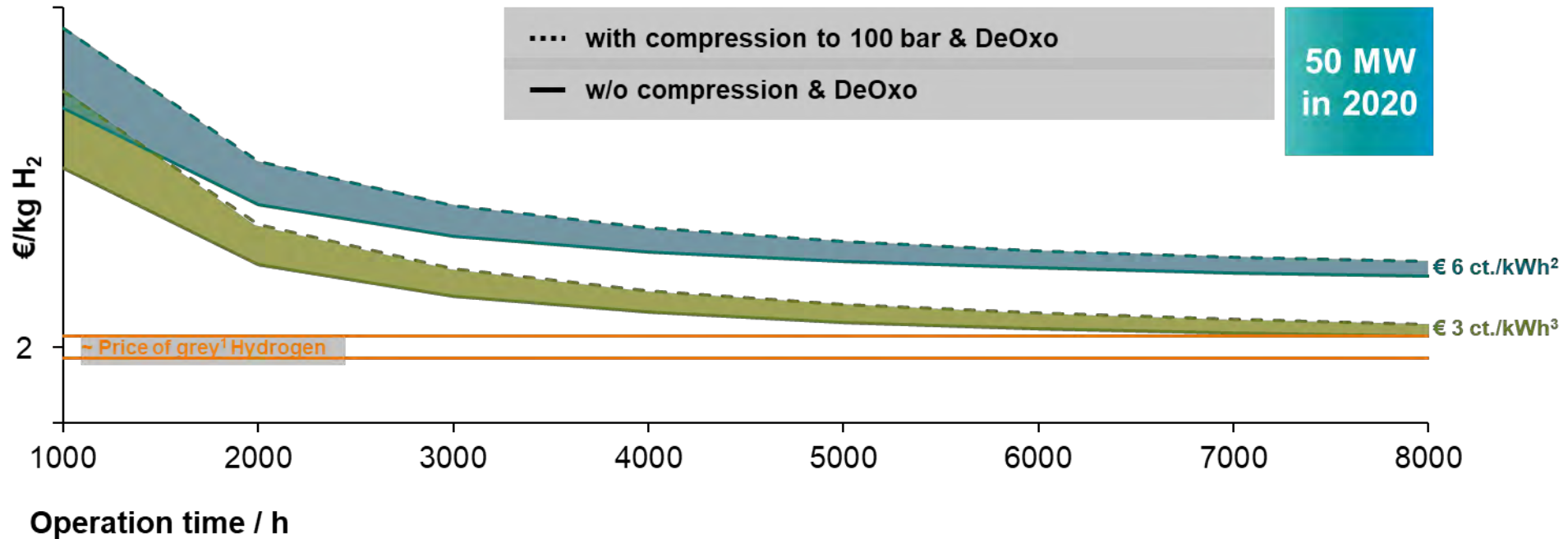
24 modules:

air cooled
ISO conditions¹



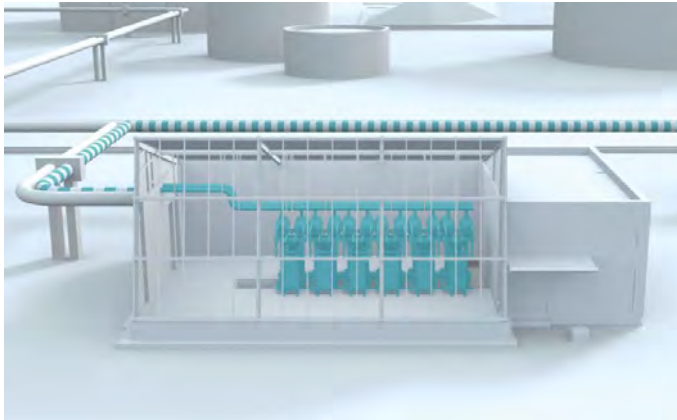
1) ISO conditions: 15° C, 1013mbar, 0m, 60% rel. hum.

Hydrogen Production Cost in 2020



- 1) Grey H₂ : Hydrogen produced by conventional methods as steam methan reforming
- 2) € 6 ct./kWh: e.g. on shore wind (4-6ct./kWh) or PV in Germany
- 3) € 3 ct./kWh: Reachable in renewable intense regions like Nordics (Hydro Power), Patagonia (Wind), UAE (PV)

H2FUTURE – a European Flagship project for generation and use of green hydrogen



Project

- Partner: VERBUND (coordination), voestalpine, Austrian Power Grid (APG), TNO, K1-MET
- Country: Austria
- Installed: 2019
- Product: Silyzer 300

Use cases



Hydrogen for the steel making process



Supply grid services

6 MW

Power demand based on Silyzer 300

1.200 Nm³


of green hydrogen per hour

Challenge

- Potential for “breakthrough” steelmaking technologies which replace carbon by green hydrogen as basis for further upscaling to industrial dimensions
- Installation and integration into an existing coke oven gas pipeline at the steel plant
- High electrolysis system efficiency of 80%

Solutions

- Operation of a 12-module array Silyzer 300
- Highly dynamic power consumption – enabling grid services
- State-of-the-art process control technology based on SIMATIC PCS 7

 This project has received funding from the Fuel Cells and Hydrogen 2 Joint Undertaking under grant agreement No 735503. This Joint Undertaking receives support from the European Union's Horizon 2020 research and innovative programme and Hydrogen Europe and NERGHY.

Thank you!

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Ingenuity for life



Siemens Hydrogen Solutions
Guenther-Scharowsky-Str. 1
91058 Erlangen

www.siemens.com/silyzer

siemens.com